



Company Info:

B. Radtke and Sons, Inc. is a locally owned corporation that supplies machined and fabricated parts and products for the federal government as well as for commercial and private use. Established in 1938 our company has machining and fabrication experience in a variety of industries including aerospace, defense, medical, oil and gas, automotive, consumer goods, and prototype engineering. We currently supply consumable maintenance parts for production line machinery, gas and oil metering components, and a myriad of unique turned/milled/laser processed parts for a variety of customers. We offer short to medium production volumes as well as custom one-off design to full production with dedicated machines. All of these services are located just outside of Chicago in our Round Lake Park, Illinois facility.

Past Performance: Abbot Labs, Baxter Healthcare, Boeing, Bossard, Dan Foss, Guardian Electric, Hospira, Liquid Controls, Magnetrol Int., Perkin Elmer, Selco, ZF International.

Vital Information:

B. Radtke and Sons, Inc.
101 W. MAIN ST.
ROUND LAKE PARK, IL 60073

www.radtkeandsons.com

POC:

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CAGE Code: 8BMQ2

DUNS #: 59406977

FEIN: 36-2899733

Certifications & Specifications:

Corporate Structure: Small Business
Registered: SAM, FBO, DIBBS

SIC Codes:

34430700 - Metal Parts
34440000 - Sheet Metalwork
3499 - Fabricated Metal Products
3544 - Special Dies, Tools,
Jigs and Fixtures

NAICS Codes:

Primary:

332721 - Precision Turned Product Mfg

Other:

332710 - Machine Shops
331210 - Iron and Steel Pipe and Tube Manufacturing from Purchased Steel
332999 - All Other Miscellaneous Fabricated Metal Product Manufacturing
332119 - Metal Crown, Closure, and Other Metal Stamping (except Auto)
336413 - Other Aircraft Parts and Auxiliary Equipment Manufacturing

Core Capabilities

- | | |
|-------------------------------|---|
| * Machining (Light and Heavy) | * Welding - Steel, Stainless, Aluminum, Cast |
| * Fabrication | * Turning, Boring, Milling, Broaching, Drilling, Tapping, Turn/Mill |
| * Light Manufacturing | * Laser Cutting, Drilling, Welding, and Marking (Micro) |
| * Sub-assembly/Kitting | * All Metals and Alloys, Structural Shapes including Channel, Angle, Beam, Tubes and Plates |
| * Tooling, Jig & Fixture Mfg. | * Full Range of Materials from Plastics to Exotics Alloys |
| * Machine and Tool Design | |
| * Short to Medium Volumes | |

Industries: Aerospace, Automotive, Defense, General, Medical Mfg, and Oil and Gas

Facilities & Equipment

- * 8,000 Sq Ft Facility - Manufacturing (7,000 sq ft) and Office Space (1,000 sq ft)
- * Vertical Machinings Centers, Mill/Turn Machines, 5 axis Turning Centers, Lathes
- * Presses, Brakes, Grinders, Drills, Horizontal and Vertical Band Saws
- * YAG ND Laser Systems * Fiber Laser Marker * Micro Plasma Cutter
- * MIG & TIG Welding * Full Quality Inspection Room with CMM

Materials

Aluminum, Brass, Bronze, Carbon Steel, Copper, Chrome Shafting, CRS, DOM, Flat Bar, Hasteloy, Hex Stock, Incoloy, Inconel, Plastics, Plate, Pipe, Pre-Hardened Steel, Rounds, Square Stock, SS, Titanium, TGP, Tool Steel